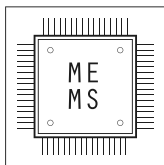


S410

— **IN-PLACE**
INCLINOMETERS

INCLINOMETERS
& PENDULUMS



IN-PLACE INCLINOMETERS

S410 MEMS In-Place Inclinerometer (double wheel-carriage) is specifically designed to combine the benefits of automatic monitoring and the selective installation of probes at different depths.

This configuration allows a cost effective solution in those cases where the critical depths are known. Consequently the probes may be concentrated only in some areas along the borehole profile.

IPI probes are equipped with uniaxial or biaxial MEMS inclinometers and available either in analogue 4-20mA output or digital RS485 ModBus version.

APPLICATIONS

- Landslides
- Tunneling
- Diaphragm walls
- Dams
- Deep excavations
- Unstable slopes

FEATURES

- Removable and modular system for multiple installation
- Available in both digital and 4-20mA version
- Digital model has internal thermometer, humidity and power supply sensors that permit to have more information in the event of gauge malfunction



Meet the essential requirements of the EMC Directive 2014/30/UE

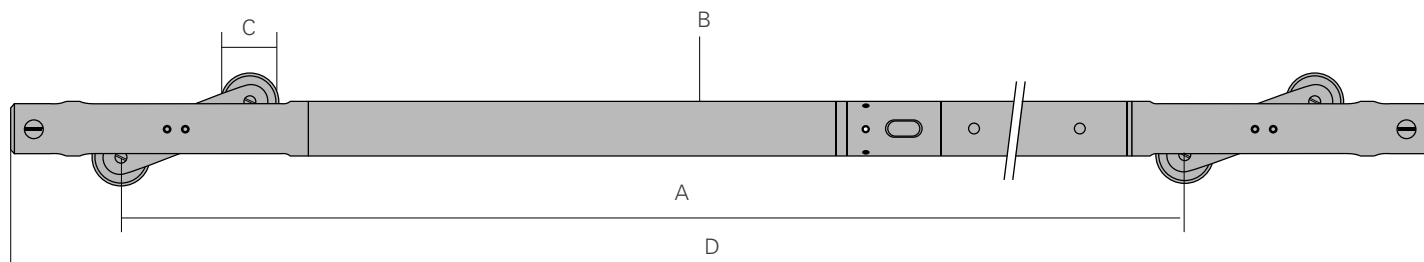
TECHNICAL SPECIFICATIONS⁽¹⁾

	S411HA151S UNIAXIAL S412HA151S BIAxIAL	S411HA301S UNIAXIAL S412HA301S BIAxIAL	S412HD151S BIAxIAL	S412HD301S BIAxIAL
Model	Analogue In-Place InclInometers		Digital In-Place InclInometers	
Measurement principle	Uniaxial/Biaxial MEMS inclinometer		Biaxial MEMS inclinometer	
Application	vertical		vertical	
Sensor resolution	0.0001°		0.0001°	
Measuring range	±10°, ±15°		±10°, ±15°	
Sensitivity ⁽²⁾	see calibration report		see calibration report	
Sensor accuracy	Lin. MPE ⁽³⁾ ±0.150% FS for ±10°, ±20° ±0.200% FS for ±15°, ±30° Pol. MPE ⁽³⁾ ±0.050% FS		MPE ⁽⁴⁾ < ±0.01% FSR	
Sensor repeatability	<0.007°		<±0.001°	
Sensor 24h stability ⁽⁵⁾	not available		<±0.004° @24h	
Power supply	from 18 to 30 Vdc		from 8 to 28 Vdc	
Signal output	4-20 mA (current loop)		RS-485 with Modbus RTU protocol ⁽⁶⁾	
A/D converter	-		sigma-delta 32 bit, 38-KSPS	
Average consumption (per axis)	from 4 to 20 mA		8 mA @ 12 Vdc	
Temperature operating range	-30°C to +70°C		-30°C to +70°C	
Offset temperature dependency	±0.003° / °C		±0.002° / °C	
IP class	IP68 untill 1.0 MPa		IP68 untill 1.0 MPa	
Built-in temperature sensor	thermistor		Temperature sensor of electronic board	
-range	from -50°C to +150°C		from -40°C to +125°C	
-accuracy	±0.5 °C		±1 °C (-10°C + 85°C)	

PHYSICAL FEATURES

PROBE FEATURES

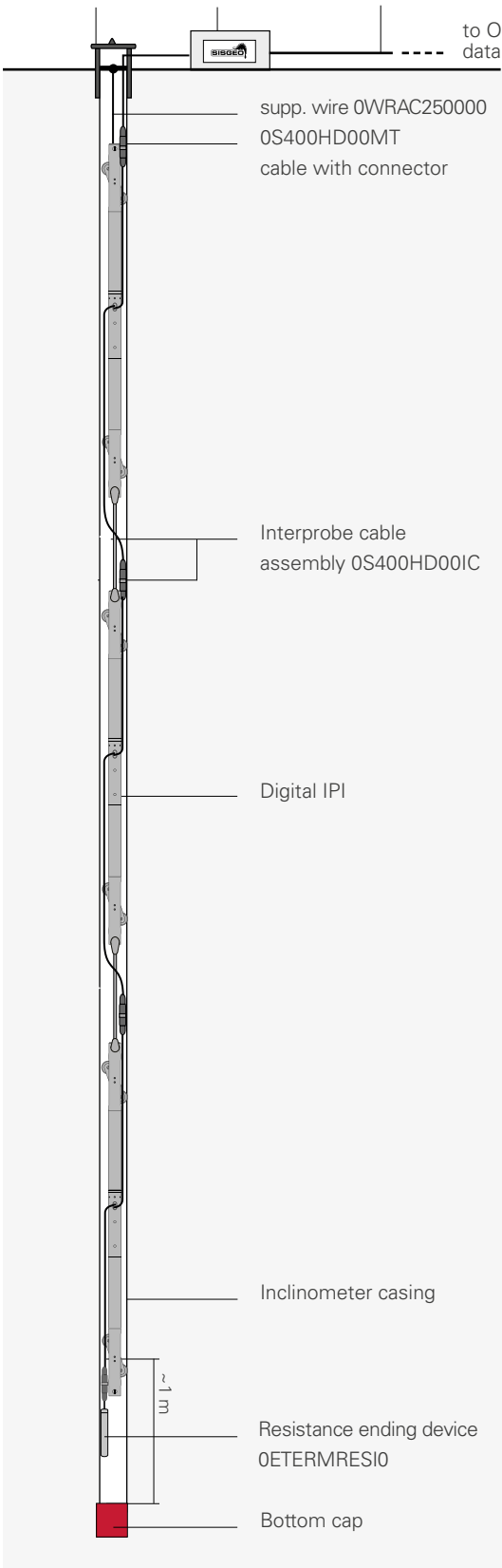
Gauge (A) and total (D) length	1000 mm (A), 1191 mm (D)	1000 mm (A), 1191 mm (D)
Body (B) and wheel (C)	Ø 30 mm	Ø 30 mm
Material	stainless steel	stainless steel
Casing compatibility	casing ID from 58 mm up to 88 mm ⁽⁷⁾	casing ID from 58 mm up to 88 mm ⁽⁷⁾



(1) Performance are granted for instruments installed in vertical casing installations where borehole inclination should be kept within ±2° of vertical, at any point along the borehole (ISO 18674-3). (2) Sensitivity is a specific parameter different for every gauge. The sensitivity is calculated during gauge calibration test and inserted into the Calibration Report. (3) MPE is the Maximum Permitted Error on the measuring range (FSR). In the Calibration Report, the accuracies of the gauge are calculated using both linear regression (≤ Lin. MPE) and polynomial correction (≤ Pol. MPE). (4) MPE is the Maximum Permitted Error on the measuring range (FSR). In the Calibration Report, the accuracies of the gauge are calculated using the linear regression; the error reported is the maximum residual error on the FSR. (5) Stability calculated as difference after a 24 h period under repeatability conditions (ISO 18674-3). (6) RS485 not-optoisolated Modbus communication with RTU Protocol. Default output is sen α, other units available are degree, mm/m and inch/feet (to be requested at order). Sisgeo Modbus protocol manual is available for download at [this page](#). (7) We strongly suggest to use Sisgeo ABS casing

ACCESSORIES AND SPARE PARTS FOR DIGITAL MEMS IPIs

Support head OS4TS101000 Junction box 0EPD023IPID Digital cable 0WE606IPDZH



to OMNIAlog datalogger

supp. wire 0WRAC250000
0S400HD00MT
cable with connector

Interprobe cable
assembly 0S400HD00IC

Digital IPI

Inclinometer casing

Resistance ending device
0ETERMRESIO

Bottom cap

INTERPROBE CABLE ASSEMBLY 0S400HD00IC

Available in different lengths (2m, 5m, 10m, 15m), it is composed by digital signal cable and stainless steel support wire for the connection of a lower probe to the upper one.

SUPPORT STEEL WIRE 0WRAC250000

Steel wire for hanging the IPI string from the upper IPI probe to the support head. Diameter 2.5 mm.

IPI SUPPORT HEAD 0S4TS101000

It is installed at the top of inclinometer casings for hanging the in-place inclinometer string.

DIGITAL JUNCTION BOX 0EPD023IPID

Junction box for chains of digital instruments, composed by IP67 plastic box, internal electronic board for wiring and three cable glands.

UPPER CABLE WITH CONNECTOR 0S400HD00MT

Available in different lengths (2m, 5m, 10m, 15m), it is composed by a signal cable with IP68 connector to link the upper inclinometer probe to the junction box or local logger.

DIGITAL IPI CABLE 0WE606IPDZH

LSZH cable for connecting digital IPI chain to OMNIAlog datalogger.

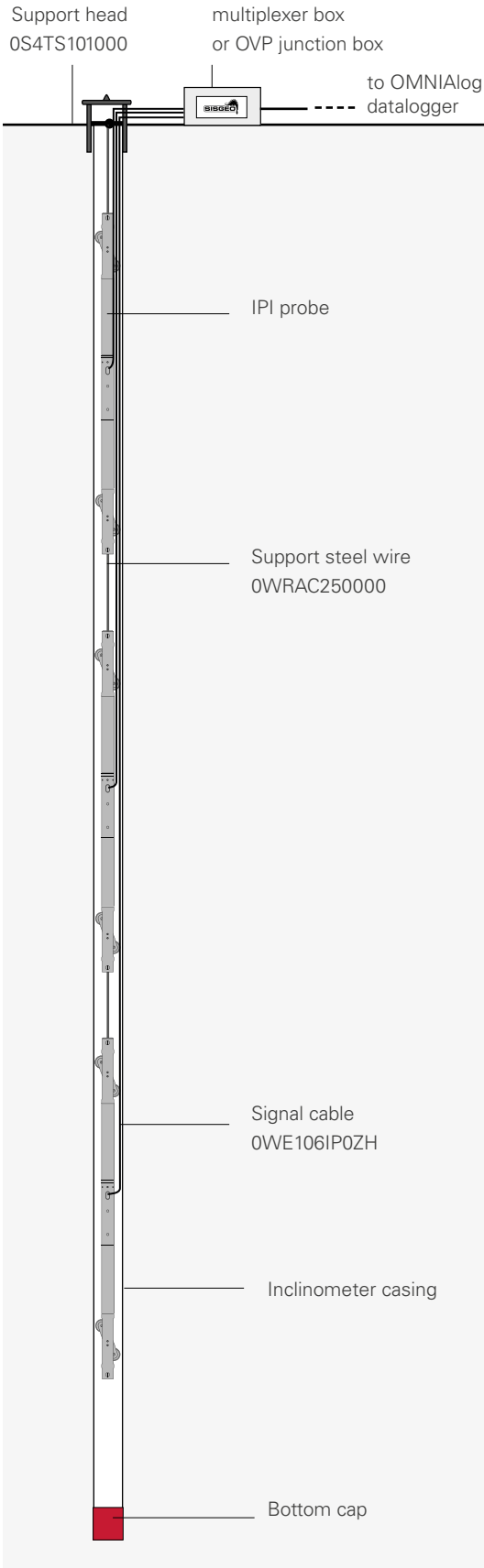
RESISTANCE ENDING DEVICE 0ETERMRESIO

Termination resistance with connector, needed to close every digital IPI chain. The value of resistor depends on the layout of each IPI system. For more detail see the [F.A.Q. #076](#).

RESISTANCES KIT (SPARE) 0ERESIKIT00

Kit composed by one 120 Ohm, two 240 Ohm, three 360 Ohm and four 480 Ohm resistance ending devices. Each one has an M12 5-pin connector for linking to SISGEO digital gauges. Check compatibility with old digital gauges with your Sales Representative.

ACCESSORIES AND SPARE PARTS FOR ANALOGUE MEMS IPIs



**SIGNAL CABLE
OWE106IP0ZH**

24 AWG, 6 conductors cable for 4-20mA (analogue) IPI with LSZH flame-retardant external jacket. External diameter 5 mm.

**SUPPORT STEEL WIRE
OWRAC250000**

It is used to install the IPIs at the correct depth within the inclinometer casing. Diameter 2.5 mm.

**MOUNTING KIT
OS4IPIT00LO**

Mounting kit for vertical In-Place Inclinometer composed by No.20 copper clamps and plier.

**IPI SUPPORT HEAD
OS4TS101000**

It can be installed at the top of inclinometer casings for hanging the in-place inclinometer string.

**MULTIPLEXER BOX
00MNO0MUXBO**

Relays multiplexer board with surge arrestors, mounted in IP67 plastic box for the connection of up to 16 biaxial IPIs or 24 uniaxial IPIs. It allows local reading with New Leonardo readout or remote connection to OMNIAlog datalogger.

**MUX BOX - OMNIA CABLE
OWE610MUXZH**

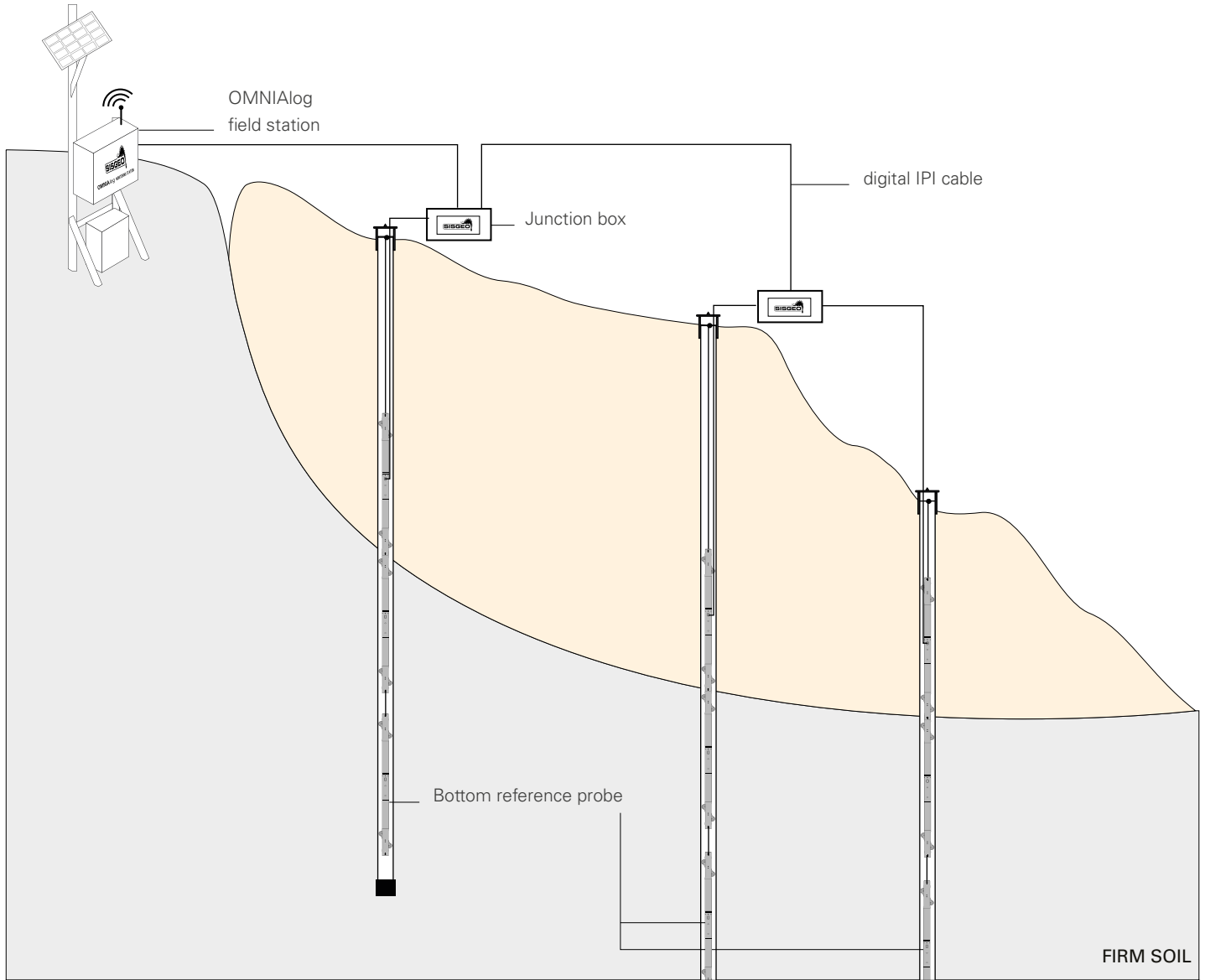
Cable with LSZH flame retardant jacket for the connection of multiplexer boxes to OMNIAlog datalogger.

**MULTICORE CABLE
OWE1320LSZH**

Multicore cable for the connection of OVP junction box to OMNIAlog. Composed by 16 twisted pair conductors and LSZH flame retardant jacket. External diameter 12.2 mm

LANDSLIDE APPLICATION

After a number of manual inclinometer surveying, the slipping surface is identified. Therefore is possible to organize an automatic monitoring by installing IPIs in the vicinity of the slipping surface dept and one IPI in the bottom point of each casing as reference.



READABLE BY

(1)	<p>CRD 400</p>	<p>MIND READOUT</p>	<p>OMNIA LOG</p>	<p>WRLOG</p>	<p>(1) Only for 4-20 mA IPIs (mod. S410HA)</p> <p>For further information refer to their own datasheets</p>
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ADDITIONAL SUPPORT
 SISGEO offers customers e-mail and phone assistance to ensure proper use of instruments and readout and to maximize performance of the system.

For more information, please refer to the FAQ pages on our website or email us: assistance@sisgeo.com